

**Garant**

**Indexable insert for turning VBMT 160404, for finish machining, Grade: HB7415-1**

**Order data**

Order number	261152 HB7415-1
GTIN	4062406749736
Item class	21G

**Technical description**

Chip breaker	TIS
Feed f	0.05 - 0.3 mm/rev.
Cutting depth $a_p$	0.2 - 1.5 mm
Cutting conditions	continuous
Cutting speed $v_c$ main application	50 - 110 m/min
Grade	HB7415-1
ISO code indexable insert	VBMT 160404
Finishing/roughing assignment	Finishing
Number of changes/inserts	2
Main application	S

Corner radius	0.4 mm
Secondary application	M
Tool material	Carbide
Type of product	Indexable insert for turning